



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Reprint

D2230-1
Job Sheet 184890



Part No: D2230-1

Job Qty: 50 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	50 pcs		11/19/18	0.00	0.00	Purchasing		NOV 21 2018
120	Packaging	50 pcs		11/19/18	0.00	0.00	Packaging2		NOV 21 2018
130	QC	50 pcs		11/19/18	0.00	0.00	QC6		61 DAS
180	Packaging	50 pcs		11/19/18	0.00	0.00	Packaging3	5/21	NOV 22 2018 9-89 6
190	QC21-SA	50 Ea		11/19/18	0.00	0.00	QC21		9-89

Part Op 110 - Issue P/O to Metec : 041408 Manufacture as per dwg C of C is required
 Descriptions: 120 - Ensure C of C is attach
Ant hus x 50
 DAS 21 9-89 NOV 22 2018

PO Details

Metec Metal Technology Inc. (mem001-vc)



PO No: PO041408
Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2230-1P	Lug	50 pcs (1 ea)	110-Purchasing	5129774
D2423	Lug Extrusion	3.4150 ft (.0683 ea)	110-Purchasing	5129775

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2230-1P	50	38	0
	D2423	3	233	0

X1 with QC



Container No: S129778



Part: D2230-1

Job No: 184890

Serial No/Batch: S129778

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/21/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	4.450Inches $\pm$ 0.010	4.460 4.440		
2	Mounting Lug	0.306Inches $\pm$ 0.010	0.316 0.296		
3	Mounting Lug	0.345Inches $\pm$ 0.010	0.355 0.335		
4	Mounting Lug	0.400Inches $\pm$ 0.010	0.410 0.390		
5	Mounting Lug	0.250Inches $\pm$ 0.010	0.260 0.240		
6	Mounting Lug	3.700Inches $\pm$ 0.010	3.710 3.690		
7	Mounting Lug	0.750Inches $\pm$ 0.010	0.760 0.740		
8	Mounting Lug	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
9	Mounting Lug	1.910Inches $\pm$ 0.010	1.920 1.900		
10	Mounting Lug	1.200Inches $\pm$ 0.010	1.210 1.190	Radius	
11	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
12	Mounting Lug	0.273Inches $\pm$ 0.010	0.283 0.263		

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Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041408**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041408
PO Date: 10/22/18
Due Date: 11/19/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Reprint

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184890	D2230-1P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed	-	11/19/18	50 pcs	0 pcs	50 pcs	\$17.40/pcs	\$870.00

50 X

NOV 21 2018

[Signature]

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Grand Total: \$870.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

[Signature]

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Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24262
Shipment Date: 20-Nov-2018
Ship Via: our truck
Order Number: 3134
Order Date: 10/31/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041408 ✓
Terms: Net 60 Days

----- Quantity -----								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	50	50 ✓	0	0	EA	DART-D2230-1P Mounting Lug painted and alodined as per QSI 005	G	3134-01

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9-89

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
50	D2230-1	Mounting Lug	DAS 61 9-89 G	B101186	22497	41408

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, November 20, 2018

STATE OF NEW YORK

IN SENATE
January 1, 1901

REPORT OF THE

COMMISSIONERS OF THE LAND OFFICE
IN RESPONSE TO A RESOLUTION PASSED BY THE SENATE
MAY 1, 1899

ALBANY: J. B. LIPPINCOTT & COMPANY, PRINTERS, 1901.